

## UPS10DA, PUMPING STATION INSTRUCTIONS and SPECIFICATIONS

### UNI-RAM PUMPING STATION

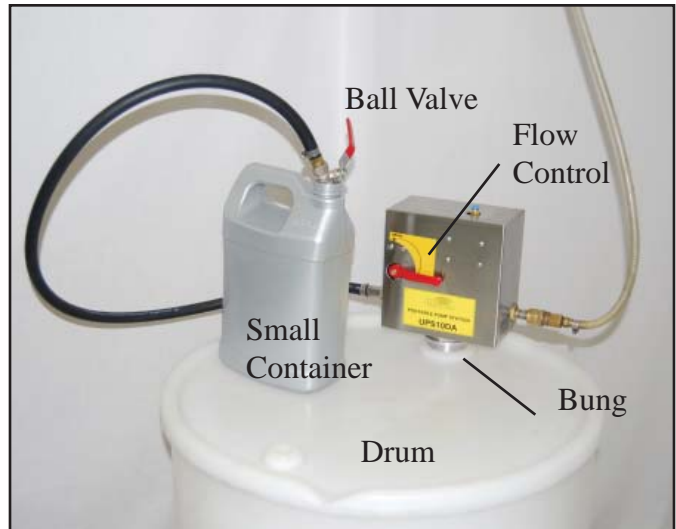
Designed for transferring solvents from large to small containers.

### SPECIFICATIONS

- Capacity: 1.9 Gal (7L) per minute at 85 PSI
- Operating Pressure: 85 PSI (Factory Set)

### SETUP

- Place the suction hose in the drum.  
Screw the pumping station onto the the female threads of the bung Hole of the drum.
- For maximum service life, use an air line filter (not provided).
- Airline pressure required: 90-110 PSI (6.3 – 7.7 kg/cm<sup>2</sup>).
- Connect the air supply line to the pumping station.
- Connect the brass clip on the grounding wire to a grounded object of the building.



### OPERATION

- Close the ball valve on the Solvent Out Hose. To start the pump, turn the ball valve handle to the left. Adjust the handle position later to adjust the rate of solvent flow.
- Open the ball valve on the Solvent Out Hose slowly and stop when the correct rate of flow is achieved.

### REPLACEMENT PARTS

ball valve	#10-231
quick connect coupler	# QC-BST-38M-GR
pressure regulator	#10-315F
quick connect plug	# QC-BST-38M-N38F
dual diaphragm pump	#UDP2TA

### SERVICE

- If the pump is not pumping liquid and you can hear a hissing sound, use an air gun to blow air through the exhaust on the pump to dispell any water or debris from the spool valve.
- If the pump is making the normal pumping sound but solvent is not flowing there may be a block age. Use a blow gun to blow air through the inlet hose to dispell any material blocking the flow of solvent.

### CAUTION

- DO NOT USE NEAR OPEN FLAMES, SPARKS OR HEAT
- BEFORE SERVICING, DISCONNECT AIR SUPPLY
- ALWAYS OPERATE THE UNIT WITH PROPER GROUNDING